



ModEva 15S

The ModEva 15S numerical control is intended specifically for sheet-metal bending. According to the software installed, it will be used on synchronized or conventional press brakes with mechanical or hydraulic end stops.

The ModEva 15S is characterised mainly by its decidedly modern, modular and evolutionary design. The extra-flat and very ergonomic programming console based on the most recent technologies is separate from and independent of the numerical control. This makes for very user-friendly solutions related to high machine performances.

Quick Cursor



ModEva 15S



? PRODUCT		
THICKNESS	1.50	SIGMA
BEND	10 / 10	CY
PUNCH		DIE
--MEM--		
ANGLE		90.0°
Y1		282.242
Y2		282.242
X1	ABS	+ 100.76
X2		+ 100.76
R1		+ 82.75
R2		+ 82.75
Z1		+ 1726.33
Z2		+ 1914.67
STOP		AP0.100

TDC
RETRACTION BG
BENDING WIDTH
SP

Easy Operating

- Very user-friendly Quick Cursor for simple and comfortable programming by moving the cursor over the pages to open and select menus
- Intuitive and interactive programming with clear and visible field functions associated with colour codes
- Complete programming of a part on a single page
- Efficient Windows programming with Integrated Track Sensor
- Quick set-up of the machine thanks to direct access to set-up parameters by means of clearly and logically designed menus and to basic functions by means of 5 object-oriented keys
- Rapid data input thanks to the slightly inclined ergonomic keyboard with large keys
- High level of comfort thanks to the 15" TFT colour screen with touch screen as an option
- Main machine commands (push buttons, switches) ideally located under the keyboard

Better Bending

- The numerical control comes with off-line 3D software for preparing the production programs on a PC and checking the feasibility of the parts in office
- Very simple and convenient data transfer from most CAD/CAM systems
- Higher productivity thanks to easy and rapid modifications of existing products
- Very fine tuning thanks to extensive machine parameters
- Display of error and warning messages on the console screen

Powerful

- Graphic 3D display and multi-simulation capability. It displays the optimal bending sequences, the tools and the position of the sheet within the tools as well as collision detection according to criteria defined by the operator:
 - Minimum length against the operator
 - Minimum return
 - Maximum accuracy between two defined faces
 - Minimum operator manipulations
- Windows XPe for multitasking and file management
- EC safety-cycle management
- Easy communication
 - Windows networking through Ethernet (RJ45)
 - Connection of external devices through USB port for software updating and data backup
 - Remote maintenance
- Almost unlimited quantity of programs and very high number of sequences
- Over 20 languages available

